

Dimmable LED Drivers Operating in Discontinuous Conduction Mode

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Abstract – For the modern smart lighting systems one of the most attractive LED advantages is the dimming possibility. Many researchers and engineers from the field of lighting engineering are trying to find compromise between the efficiency of LED dimming process and the ease of its implementation. This paper also presents an attempt to improve LED dimmer parameters. Comparative investigation of the operation of buck LED drivers in continuous conduction mode and discontinuous conduction mode are discussed here. The first section of paper briefly describes the controllability parameters of the converter in both of these modes. The positive impact of discontinuous conduction mode on the controllability parameters as well as the results of the analytical estimation and the results of associated experiments are summarized at the end of the first section. The second section describes the impact of discontinuous conduction mode on the losses of LED dimmer. The analytical estimation of power losses in the main converter components for both operation modes as well as the summary of the experiments to identify distribution of power losses between these components are presented in this section. Finally, the conclusions about using discontinuous conduction mode for dimmable LED lamps as well as guidelines for the choosing of the components with the most appropriate parameters are drawn.

Keywords – Lighting, LED lamps, controllability, electrical ballasts, DC-DC power converters.

I. INTRODUCTION

At the given time growing demand for electrical energy and limited facilities of its generation asks for lower energy consumption of electrical equipment. This can be done through the increase of the efficiency and avoidance of unnecessary operation – making the equipment “smart” [1], [2]. In the field of lighting utilization of these two ways can be combined with utilization of Light Emitting Diodes (LEDs). On the one hand modern LEDs have efficacy of more than hundred lumens per watt [3], but on the other – it is possible to adjust the light produced by LEDs with no negative impact on them.

Amount of light produced by LEDs is proportional to their current. This brings forward two light regulation methods: fluent and pulse mode light regulation. Since the light produced by LEDs follows their current at a very high rate [4], [5] the second method may lead to flickering and stroboscopic effects. Another light regulation method is possible because LEDs are rather low power elements and an LED luminary usually includes a number of LEDs. It is possible to divide them into groups and control each group separately. Taking into account drawbacks and benefits of the methods, the first one (fluent) is preferable.

The fluent mode light regulation can be provided by a dedicated circuit called electronic LED ballast that forms the output current in correspondence with the control command. There are many kinds of the electronic ballasts, but the most efficient of them are made as switch mode power supplies with AC or DC input. In the case of DC input various DC choppers can be used as the fluent light regulators: buck, boost, buck-boost [6] and Cuk [7]. The above mentioned papers do not pay special attention to operation of these converters in the discontinuous (DCM) or continuous conduction mode (CCM). At the same time some other researches apply DCM to solve grid interfacing problems [8] or to reduce size of LED drivers [9] (mostly in high input voltage applications).

There are several criteria of adaptability of different electronic circuits as LED drivers. Previously authors have estimated the most common DC/DC converters from the point of view of their controllability [10], efficiency [11] and weight/size [12]. The mentioned papers are mostly focused on CCM operation of these converters. This paper compares the operation of buck LED drivers both in CCM and DCM.

The following aims of this research can be emphasized: 1) to determine the controllability parameters of the converter in DCM mode and to compare them with those in CCM; 2) to find the impact of the conduction mode on the losses and efficiency; 3) to estimate the volume and weight of the converter operated in DCM; 4) to find the reasons of positive differences of DCM operation in order to apply them to other LED drivers; 5) to identify possible drawbacks of the approach and find means how to solve them.

II. CONTROLLABILITY IN DCM AND CCM

The controllability of LED drivers is understood as a set of parameters of these drivers that reflects their capability to control lighting parameters. The parameters of controllability are important in the context of a closed loop system that consists of a regulator and LED lamp. The last one, in turn, includes an LED driver and LED matrix.

In the given research a DC/DC buck converter is used as an LED driver. It can operate either in continuous or discontinuous operation mode. The converter operates in discontinuous mode when low current is drawn by the load, and in continuous mode at higher load current. There is also a boundary point between CCM and DCM when the inductor current falls to zero exactly at the end of the commutation cycle.

The generalized idea of this research is to move the boundary line between CCM and DCM so that V-A curve of LEDs is mostly located in DCM operation region of the driver. It is expected that the output voltage of the driver increases in DCM which leads to the need to reduce duty cycle for the same value of the output voltage and current that, in turn, will make the span of duty cycles wider and control of the driver – easier (Fig.1). The operation of the driver in CCM is shown in Fig.1(a). Then the operation points of the lamp are defined by horizontal CCM lines, but range of the duty cycle values of the driver is narrow (from 76 % to 93 %). In contrast, Fig.1(b) reflects the operation of the driver in DCM. Then the same values of the voltage and current are achieved at lower values of the duty cycle, but its range is wider (from 12 % to 79 %).

A. Parameters of Controllability

The following parameters are used as criteria of evaluation of control performance: 1) maximal gain of the lamp; 2) ratio of its maximum and minimum; 3) nonlinearity of regulation and 3) span of practically usable values of duty cycle.

The first parameter is the rate of changes of Relative Output (RO) with the corresponding changes of duty cycle D , where RO is defined as a ratio of regulated parameter (luminous flux, illuminance, current etc.) to its maximal value expressed in percents. In generalized form the gain can be found as a derivative of RO with respect to D and is also function of D :

$$G_{LED} = f(D) = \frac{dRO}{dD} \approx \frac{\Delta RO_k}{\Delta D_k}, \quad (1)$$

In (1) ΔRO and ΔD are finite changes of RO and D in the k -th point. In this paper RO is relative current related to the base 3000 mA for simplicity reasons. The ratio of maximal and minimal values of the gain forms the dynamic range:

$$RG_{LED} = \frac{G_{LEDmax}}{G_{LEDmin}}, \quad (2)$$

that express also gain changes of the regulation system. In (2)

$$G_{LEDmax} = \Delta RO_{@max} / \Delta D_{@max} \quad \text{and} \quad (3)$$

$$G_{LEDmin} = \Delta RO_{@min} / \Delta D_{@min}, \quad (4)$$

where $\Delta RO_{@max}$ and $\Delta RO_{@min}$ are changes of the relative output achieved at the corresponding values of the duty cycle $\Delta D_{@max}$ and $\Delta D_{@min}$ that produces the maximum and minimum.

The nonlinearity NL is a root-mean declination ΔS of regulation curve $RO(D)$ from the equivalent linear one $RO_L(D)$ related to the root-mean value of the curve S :

$$NL = \frac{\Delta S}{S} \cdot 100\%, \quad (5)$$

where ΔS is defined as:

$$\Delta S = \sqrt{\frac{1}{D_{max} - D_{min}} \int_{D_{min}}^{D_{max}} [RO(D) - RO_L(D)]^2 dD}, \quad (6)$$

but S – as

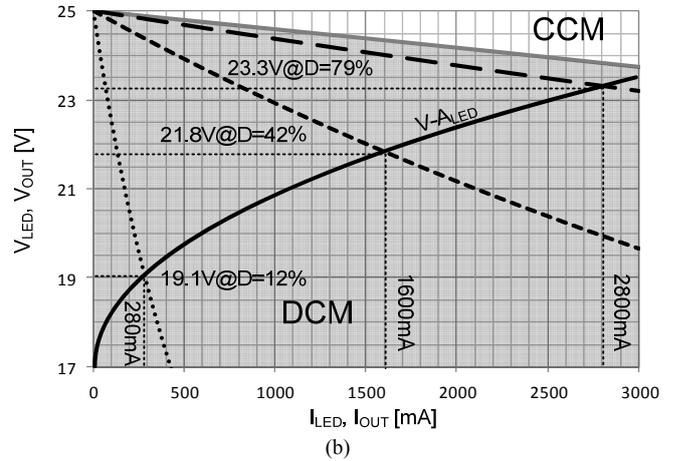
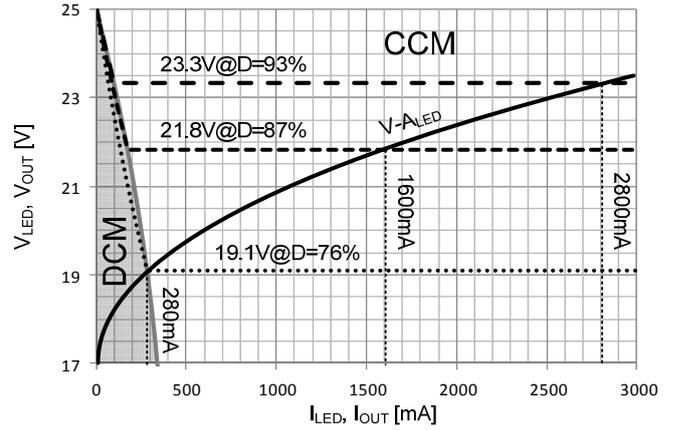


Fig.1. Calculated operation V-A curves of buck LED driver ($V_{IN}=25$ V, load – 7xW724C 23.2 V x 2.8 A \approx 70 W): (a) completely in CCM; (b) completely in DCM.

$$S = \sqrt{\frac{1}{D_{max} - D_{min}} \int_{D_{min}}^{D_{max}} RO^2(D) dD}. \quad (7)$$

The last estimated parameter is a ratio of achievable span of relative output vs. span of usable values of duty (average gain) cycle showing how complete is the utilization of control hardware. It is found as the following ratio:

$$G_a = \frac{RO_{max} - RO_{min}}{D_{max} - D_{min}}, \quad (8)$$

where D_{min} and D_{max} are the values of duty cycle that provides the maximal RO_{max} and minimal RO_{min} values of RO (when it is assumed that the curve has no extremums).

B. Mathematical Model and Simulation of Buck LED Driver

Since the discussed LED lamp consists of an LED driver and LED matrix its static mathematical model contains two equations: of the driver and of the matrix.

Well known equations for buck converter can be found from learning literature [13], [14]. For CCM it is:

$$V_{LEDccm} = V_{IN} \times D, \quad (9)$$

but for DCM the following:

$$V_{LEDdcm} = V_{IN} \cdot \frac{D^2}{I_{LED} / 4I_{obm} + D^2}, \quad (10)$$

where V_{LEDdcm} and V_{LEDccm} are the output voltages of the converter (voltage across LEDs) in CCM and DCM accordingly, V_{IN} is the input voltage of the converter, I_{LED} is the current of LEDs, I_{obm} is the boundary of output current between CCM and DCM operation.

Finding the approximated expression of V-A curve of the LED matrix (7 in series connected LEDs W724C made by Seoul Semiconductors) is necessary because its analytical expression does not exist, but it is given as a graph in the datasheet. Below the 3rd order polynomial approximation of LED V-A curve is given:

$$I_{LED} = f(V_{LED}) = a_0 + a_1 \cdot (V_{LED} - V_0) + \dots + a_2 \cdot (V_{LED} - V_0)^2 + a_3 \cdot (V_{LED} - V_0)^3 \quad (11)$$

In (11) $V_0=20.2$ V is the working point of the matrix, but a_0 , a_1 , a_2 and a_3 are the polynomial coefficients for the explored LEDs in the range from 17 V to 23.5 V and from 0 mA to 3000 mA. The polynomial coefficients for the described working point are: $a_0=557$, $a_1=442$, $a_2=89.6$ and $a_3=1.92$.

Since this research is mostly focused on DCM, but analytical solution of (10) and (11) is quite complicated it was decided to do the initial testing through simulation. In order to do that a PSpice model of the lamp has been composed and simulation was done.

The regulation curves of the simulated LED lamp at different values of the inductance are presented in Fig.2. As it is can be concluded from this picture the proposed idea of DCM utilization for better controllability seems quite realistic. The lower is the inductance the wider and better regulation can be achieved. This is also confirmed by data from Table I. The smaller is the dynamic range RG , the more stable system performs in whole regulation range. Ratio of achievable span G_a shows the utilization of control parameter (duty cycle): the control parameter is utilized better if G_a is closer to unity. In accordance with these considerations and data from Table I 1 μ H inductance provide better regulation performance.

Since the initial simulation showed the validity of the principle itself it has been decided to check it experimentally.

C. Experiments and Analysis

A series of experiments have been conducted in order to verify the previously listed assumptions and simulation results. A buck converter with 25 V on its input intended for a 70 W LED load has been assembled (in particular the load contains 7 W724C LED of total power 23.2 V x 2.8 A \approx 70 W). The converter has been tested with different values of inductance (1, 2, 4, 10, 50 and 250 μ H). The corresponding regulation curves are given in Fig.3, but measured parameters of controllability of LED lamp are listed in Table II. Fig.3 as well as Table II shows good correspondence of simulated and measured results that also confirm the proposed idea. However the better regulation performance practically appears at 2 μ H inductance as well as there is larger difference in nonlinearity. These differences can be explained by too idealized model.

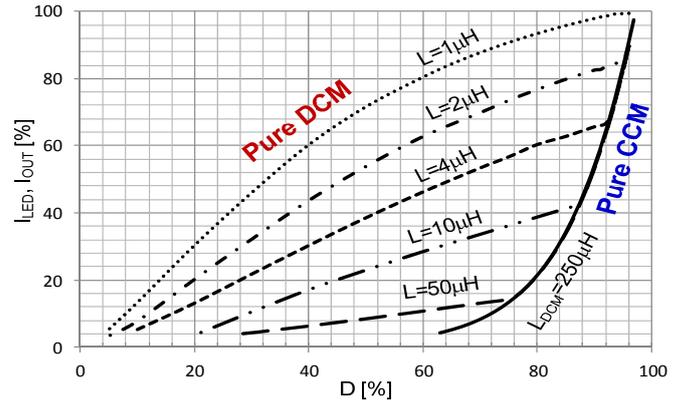


Fig.2. Simulated regulation curves of LED lamp taken in CCM and DCM.

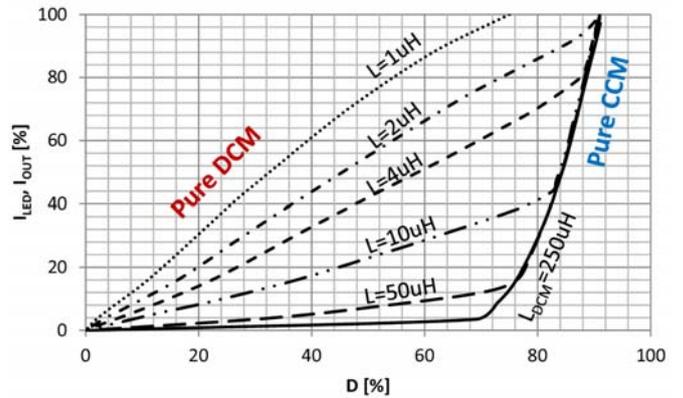


Fig.3. Measured regulation curves of LED lamp taken in CCM and DCM.

TABLE I
SIMULATED PARAMETERS OF CONTROLLABILITY OF LED LAMP

L, μ H	G_{LEDmin}	G_{LEDmax}	RG	NL, %	G_a
1	0.53	1.61	3.03	13.2	1.15
2	0.66	5.37	8.14	6.48	0.94
4	0.73	5.37	7.36	2.10	0.77
10	0.51	5.37	10.53	0.44	0.53
50	0.22	5.37	24.41	0.46	0.23
250	1.20	5.37	4.48	17.7	2.97

TABLE II
MEASURED PARAMETERS OF CONTROLLABILITY OF LED LAMP

L, μ H	G_{LEDmin}	G_{LEDmax}	RG	NL, %	G_a
1	0.74	1.66	2.24	8.1	1.32
2	0.92	1.25	1.36	1.9	1.10
4	0.74	7.26	9.81	5.2	0.94
10	0.45	7.26	16.13	3.2	0.5
50	0.24	7.26	30.25	1.8	0.20
250	2.11	7.26	2.79	19.6	4.49

III. LOSSES IN DCM AND CCM

Another significant question is the impact of DCM on the losses. Analytical estimation of power losses in CCM and DCM as well as the results of the experiments for both operation modes are discussed below.

A. Analytical Estimation of Losses

Power losses of the converter are distributed between the main elements of the converter. The analysis of voltage and current curves at steady-state and transient conditions in those elements allows making estimation of distribution of power losses. The main components of the buck converter are two switches (transistor and freewheeling diode), inductor and input and output capacitors. The analytical estimation of losses in this section was made for the components and at the frequency used in the experiments.

The assessment of power losses in CCM in switches of buck converter is discussed in details in [12], so only the results of this estimation at 50kHz switching frequency and taking into account the parameters of the load (11) are presented in Fig.4(a) and (c).

The estimation of power losses in DCM in switches was conducted in a similar way – Fig. 4(b) and (d). It is worth to mention that in DCM there are no switching losses in diode as well as turn-on losses in transistor as there is no current flowing through the diode at the end of switching period.

The analytical estimation of power losses in the switches shows that the operation of these devices is more efficient in DCM (Fig.4).

Particular attention should be paid to the power losses of the inductor. Inductor power losses usually are divided in two parts: core loss and copper loss (losses in the copper wires).

The major losses of any core material are the hysteresis loss and the eddy current loss. The hysteresis losses ΔP_h can be found from

$$\Delta P_h = \kappa_h \cdot \nu \cdot f \cdot B_{\max}^2. \quad (12)$$

The eddy current losses ΔP_e are equal to

$$\Delta P_e = \kappa_e \cdot \nu \cdot f^2 \cdot B_{\max}^2, \quad (13)$$

where k_h and k_e are the hysteresis and eddy current loss constants respectively (specified in core datasheet), ν is the volume of the core, f is the switching frequency, and B_{\max} is maximum flux density that can be found from

$$B_{\max} = \frac{V_{L\max} \cdot D}{2 \cdot T \cdot A_c \cdot N} \text{ or } B_{\max} = \frac{L \cdot \Delta i}{2 \cdot A_c \cdot N} \quad (14)$$

where $V_{L\max}$ is the peak voltage across the coil during transistor conduction state, D is duty cycle of control signal of the MOSFET, T is the switching period of the converter, A_c is the cross-section area of the inductor core, N is the number of turns, Δi is the current ripple in the inductor [15], [16].

It is seen from (12) and (13) that core losses has square dependency from maximum flux density. From (14) it can be concluded that maximum flux density in general may be reduced by using core material with smaller permeability (the core that requires more turns N to get the same inductance L value at the same cross-section area A_c and volume of the material ν) and higher resistance of material (prevents eddy currents). Of course hysteresis losses k_h should also be taken into account for estimation.

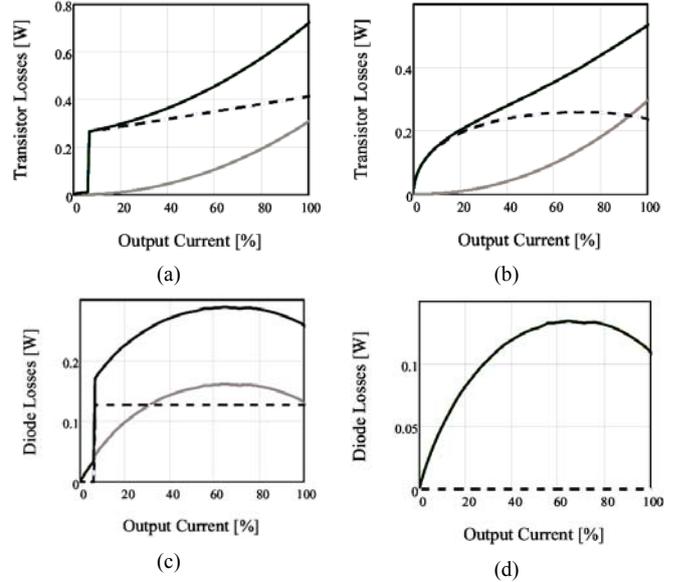


Fig.4. Power losses in converter switches (gray – conduction loss, dashed – switching loss, solid black – total losses): (a) transistor losses in pure CCM ($L = 250\mu\text{H}$); (b) transistor losses in pure DCM ($L = 1\mu\text{H}$); (c) diode losses in pure CCM ($L = 250\mu\text{H}$); (d) diode losses in pure DCM ($L = 1\mu\text{H}$).

The copper losses of the inductor are associated with the resistance of conducting wire. Alternating current leads to the effects (i.e. skin effect) that decrease conductor area where the current flows (increases conductor resistance). The depth d_{skin} to which current exists can be found from:

$$d_{\text{skin}} = \sqrt{\frac{\rho}{\pi \cdot \mu \cdot f}}, \quad (15)$$

where ρ is specific electrical resistance of the conductor material ($1.68 \cdot 10^{-8} \Omega \cdot \text{m}$ for the copper) and μ is the permeability of the conductor ($\mu = \mu_0 \cdot \mu_R$, where $\mu_R \approx 1$). Therefore the resistance may be divided in two parts: the resistance for direct current R_{DC} and the resistance for alternating current R_{AC} :

$$R_{DC} = \frac{\rho \cdot l_w}{\pi \cdot r_w^2}, \quad (16)$$

$$R_{AC} = \frac{\rho \cdot l_w}{\pi \cdot d_{\text{skin}} \cdot (2r_w - d_{\text{skin}})}, \quad (17)$$

where l_w is the length of the wire and r_w is the radius of the wire [17]. It is worth to mention that R_{AC} applies only for AC component, so the power losses in the inductor wires are equal to the square of DC current component multiplied by the resistance R_{DC} plus square of the root-mean square AC current component multiplied by the resistance R_{AC} .

For buck converter the power losses in output capacitor depend on its equivalent series resistance R_{ESR} and current ripple in inductor Δi . In this case power losses are equal to the multiplication of root-mean square (RMS) AC current flowing through the capacitor with equivalent series resistance R_{ESR} . In case of pure CCM root-mean square value of AC current flowing through capacitor is equal to the inductor ripple current Δi divided by four. In the case of pure DCM it is the difference between RMS of ripple current and output current.

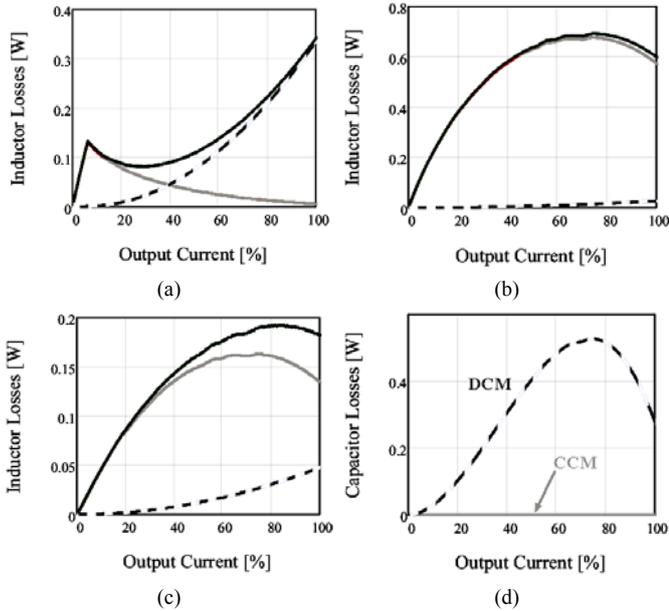


Fig.5. Power losses in the inductor and output capacitor, where in (a), (b) and (c) solid gray – core loss, dashed black – copper loss, solid black – total losses: (a) inductor losses in CCM ($L = 250\mu\text{H}$, core material 26); (b) inductor losses in DCM ($L = 2\mu\text{H}$, core material 26); (c) inductor losses in DCM ($L = 2\mu\text{H}$, core material 1); (d) capacitor losses (gray –CCM, dashed –DCM).

All the considerations about the inductor losses and output capacitor discussed above are summarized in (Fig.5). It is seen from Fig.5(a) and (b) that in CCM particular attention should be paid to the copper losses, while in DCM losses mainly appears in inductor core – Fig.5(b) and (c). Therefore the main object to focus on is the core material. From (12) and (13) it can be concluded that the volume of the core should be kept as small as possible to decrease core losses.

The power losses of output capacitor in CCM are negligible, while in DCM equivalent series resistance R_{ESR} plays significant role in DCM – Fig.5(d).

The parameters of the components (list in Table III) from experiments were also used for the analytical estimation.

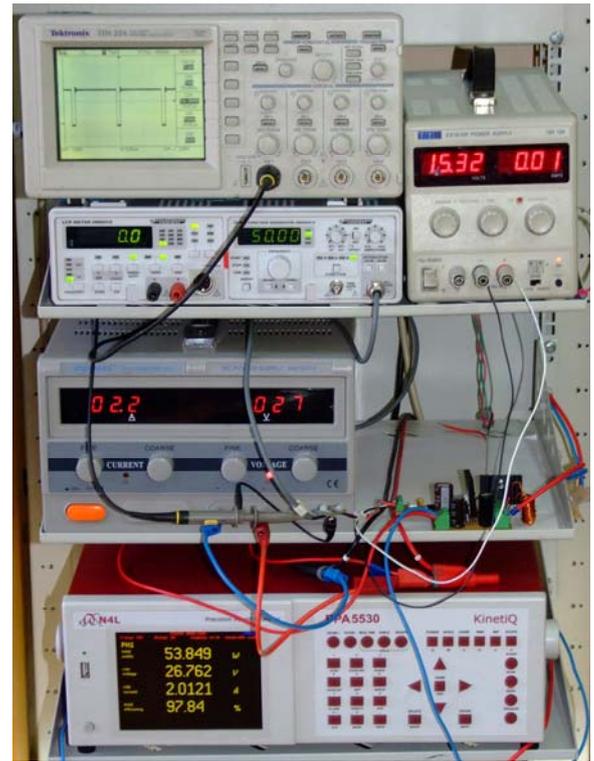
B. Review of Experimental Data

A series of experiments were conducted to test analytical calculations. The configuration of the test bench as well as the LED lamp, the prototype of the converter and the inductors involved in experiments are shown in Fig.6. As can be seen from Fig.3 pure DCM operation of converter can be practically achieved at $2\mu\text{H}$ inductance, therefore $250\mu\text{H}$ and $2\mu\text{H}$ inductances were selected for practical measurements in pure CCM and pure DCM operation accordingly.

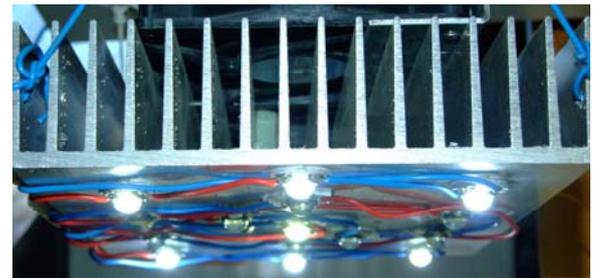
TABLE III

COMPONENTS UTILIZED IN EXPERIMENTS

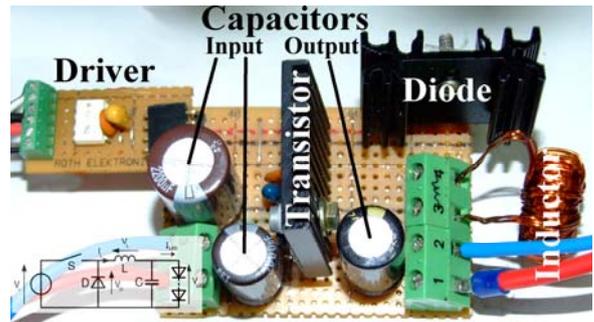
Comp.	Manufacturer	Part #	Main Parameters
Transistor	NXP Semicon.	IRF540N	$V_{DS}=100\text{V}$, $R_{DS}=77\text{m}\Omega$
Diode	ON Semicon	MUR860	$V_{RR}=600\text{V}$, $V_F=1.2\text{V}$
Output capacitor	Nichicon	UPW1J47 1MHD	$C=470\mu\text{F}$, $R_{ESR}=0.13\Omega$
Inductor Core 1	Micrometals	T60-26	Size T60, $\mu_0=75$
Inductor Core 2	Micrometals	T80-26	Size T80, $\mu_0=75$
Inductor Core 3	Micrometals	T80-1	Size T80, $\mu_0=20$



(a)



(b)



(c)



(d)

Fig.6. Equipment involved in the experiments: (a) configuration of the test bench; (b) LED lamp; (c) converter prototype; (d) inductors involved in measurements of the efficiency and losses.

One of the most difficult parts of these experiments was the distribution of power losses between components.

It was decided to approximately estimate these losses by the difference ΔT between the ambient temperature T_a and temperature of each component using thermal camera.

Thermal image of the converter operating in DCM at full output power is shown in Fig 7. For approximate estimation of power losses the curves that represent dependency between component temperature and dissipated power were measured (Fig.8). They were made by applying known power to the components and then measuring their temperature.

The next step of this experiment was the analysis of thermal images of the converter at different operation modes and output powers. The results of this analysis are summarized in Table IV. In this table total losses are measured using N4L PPA5530 precision power analyzer (0.03% accuracy of basic power reading).

Table IV shows a good accordance with theoretical estimation (Fig.4 and Fig.5) except the transistor losses which theoretically in DCM are smaller. Such a difference can be explained with the inexactness of the transistor model.

Table IV shows that the distribution of losses among the components in CCM is quite uniform in the whole output current range. In DCM the inductor is the main source of losses which can be reduced by a proper choice of the core material.

The measured power losses of the converter at different operation modes and output powers are summarized in Fig.9, as well as the overall efficiency of the converter is shown in Fig.10. It can be concluded from these curves that overall efficiency of the converter is higher in CCM, however the efficiency in DCM also can be improved by proper choice of the inductor size and core material, as well as output capacitor.

IV. CONCLUSIONS

In this paper the operation of LED drivers in DCM have been discussed. The results of simulation and experiments gave opportunity to compare the controllability of LED buck driver with different values of inductance. Obviously, smaller inductance leads to DCM. In this mode the current and duty cycle spans are more equal, therefore the dynamic range is better (closer to 1).

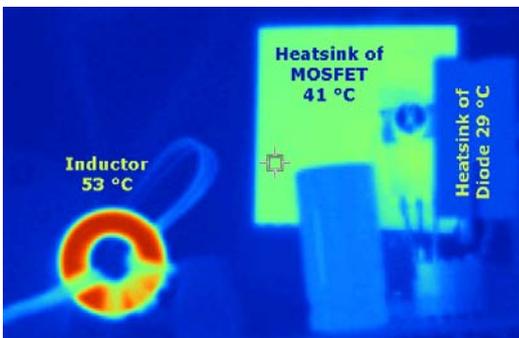


Fig.7. Thermal image of inductor (53°C), diode (29°C) and transistor (41°C) in DCM ($D \approx 100\%$, $I_{LED} = 2.7A$, inductor core T60-26).

TABLE IV

MEASURED DISTRIBUTION OF POWER LOSSES OF BUCK CONVERTER IN CCM AND DCM

$I_{out}, \%$	$\Delta P_{total}, W$	$\eta, \%$	Transistor		Diode		Inductor	
			$\Delta T, ^\circ C$	$\Delta P, W$	$\Delta T, ^\circ C$	$\Delta P, W$	$\Delta T, ^\circ C$	$\Delta P, W$
Pure CCM, L = 250uH, Inductor Core Material Mix 26								
33	0.4	91.6	6	0.2	9	0.3	8	0.2
67	0.9	94.1	8	0.2	11	0.4	11	0.2
100	1.7	95.9	12	0.4	12	0.4	15	0.4
Pure DCM, L = 2uH, Inductor Core Material Mix 26								
33	1.8	91.6	9	0.3	4	0.1	29	0.9
67	2.6	94.1	16	0.6	7	0.2	36	1.2
100	2.8	95.9	19	0.8	7	0.2	31	1.0
Pure DCM, L = 2uH, Inductor Core Material Mix 1								
33	1.1	94.8	11	0.4	5	0.1	9	0.3
67	1.9	95.8	17	0.7	6	0.2	11	0.4
100	2.2	96.8	19	0.8	6	0.2	10	0.3

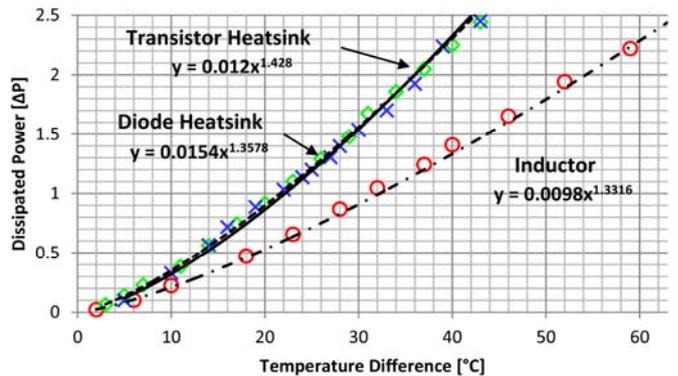


Fig.8. Relationships between the power dissipation in components and their temperature.

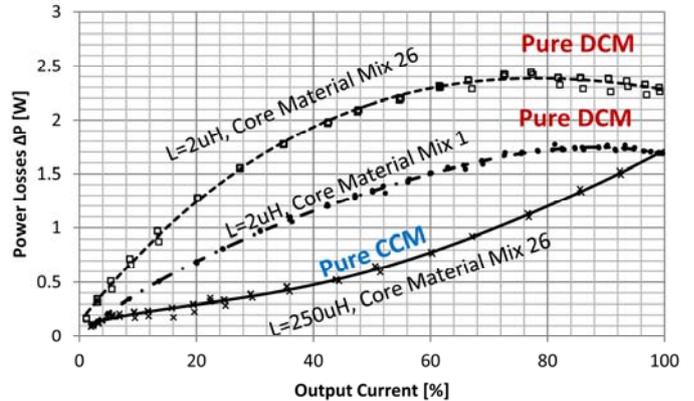


Fig.9. Losses of LED lamp in CCM and DCM.

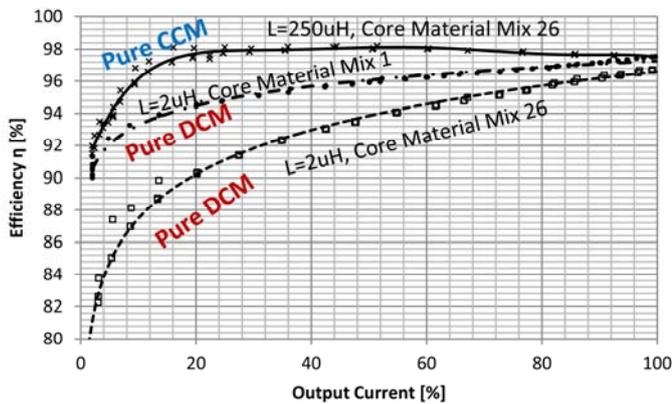


Fig.10. Efficiency of LED lamp in CCM and DCM.

Also the nonlinearity in DCM is slightly smaller than in CCM. Based on these conclusions it can be summarized that from the point of controllability the DCM is preferable. However, entering the DCM needs careful choice of the value of the inductor. To sum up, the losses are high, but it is possible to reduce them by the optimization of the inductor and output capacitor. At the same time, the size of the converter is smaller due to the smaller size of the inductor. Finally, taking into account all pros and cons, DCM can be carefully recommended for use in LED lamps.

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